



www.sfera3.sollab.eu



Developments and breakthroughs in solar fuel production.

SFERA-III Final Event

December 13, 2023 | Madrid, Spain

**Brendan Bulfin,
ETH Zurich (Now UCC Ireland)**

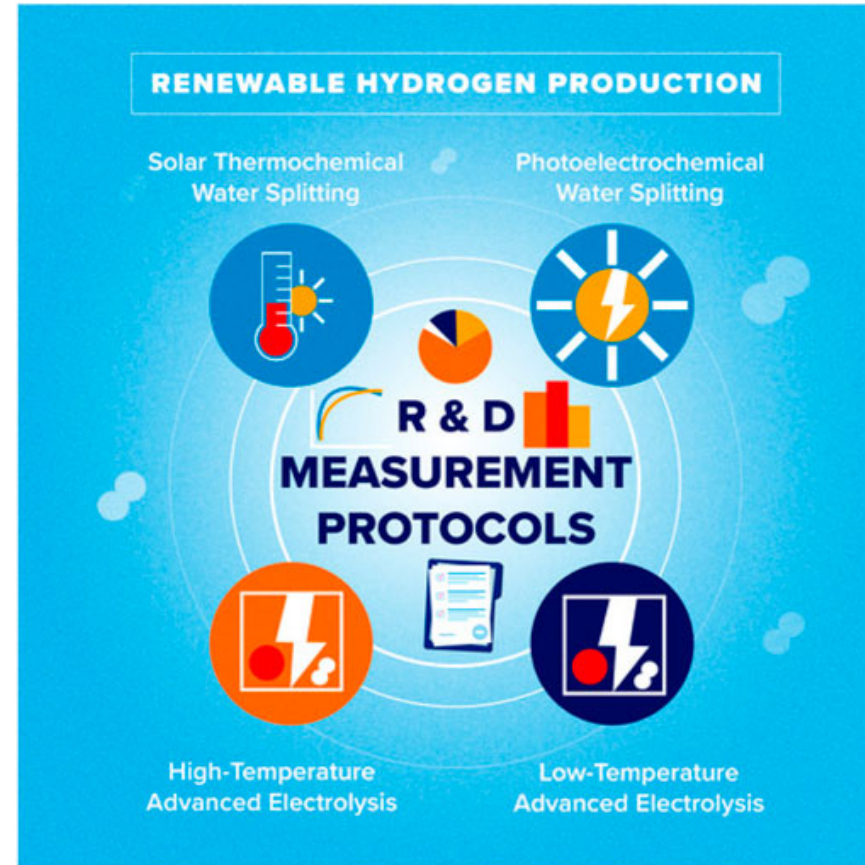


THIS PROJECT HAS RECEIVED FUNDING FROM THE EUROPEAN UNION'S HORIZON 2020 RESEARCH AND INNOVATION PROGRAMME UNDER GRANT AGREEMENT NO 823802

Key developments from SFERA III solar fuels research

- Formulation, dissemination, and application of performance indicators for solar fuel production reactors
- Demonstration of model based predictive control for solar biomass gasification
- Solar methane reforming at the solar tower in IMDEA
- Countercurrent regenerative reactors for enhanced chemical conversion

Performance indicators for solar fuel production reactors



Frontiers in Energy Research

2023 Special Issue (DOE project HydroGEN): Advanced water splitting technologies development: Best practices and protocols.

Editors: Bulfin, Brendan, Marcelo Carmo, Roel Van de Krol, Julie Mougin, Kathy Ayers, Karl J. Gross, Olga A. Marina, George M. Roberts, Ellen B. Stechel

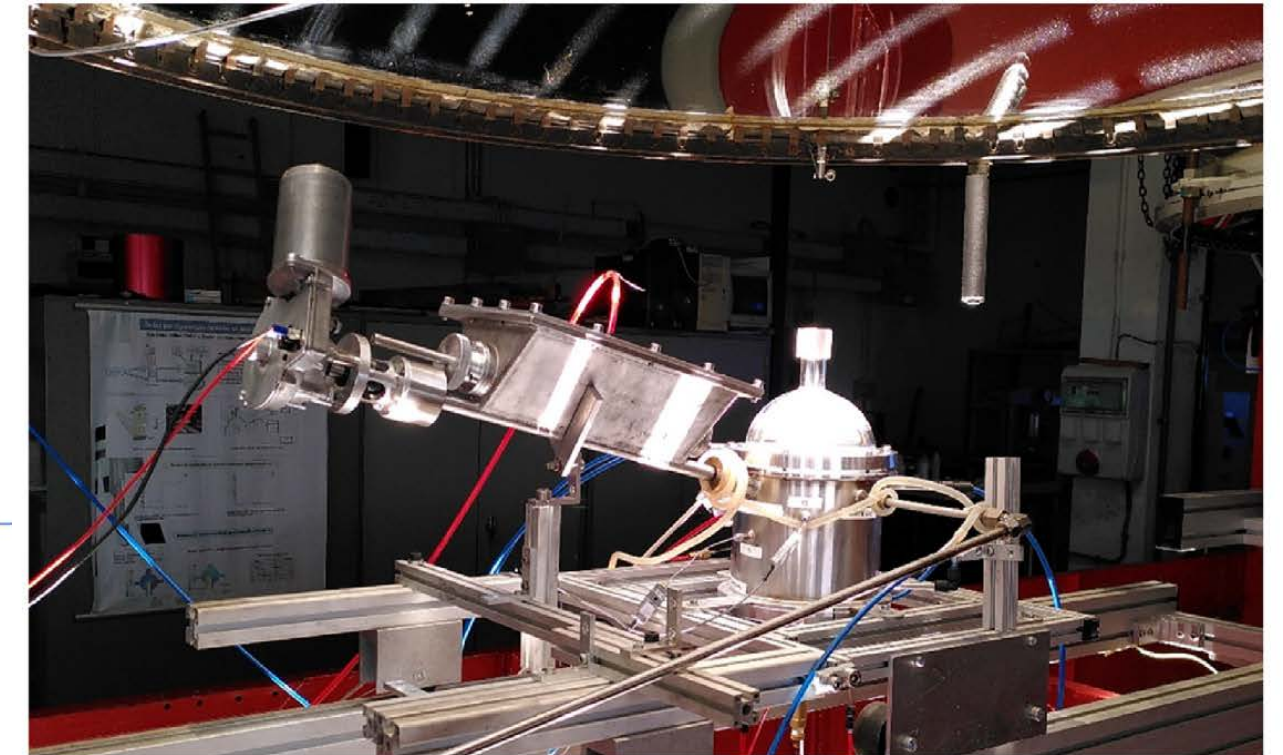
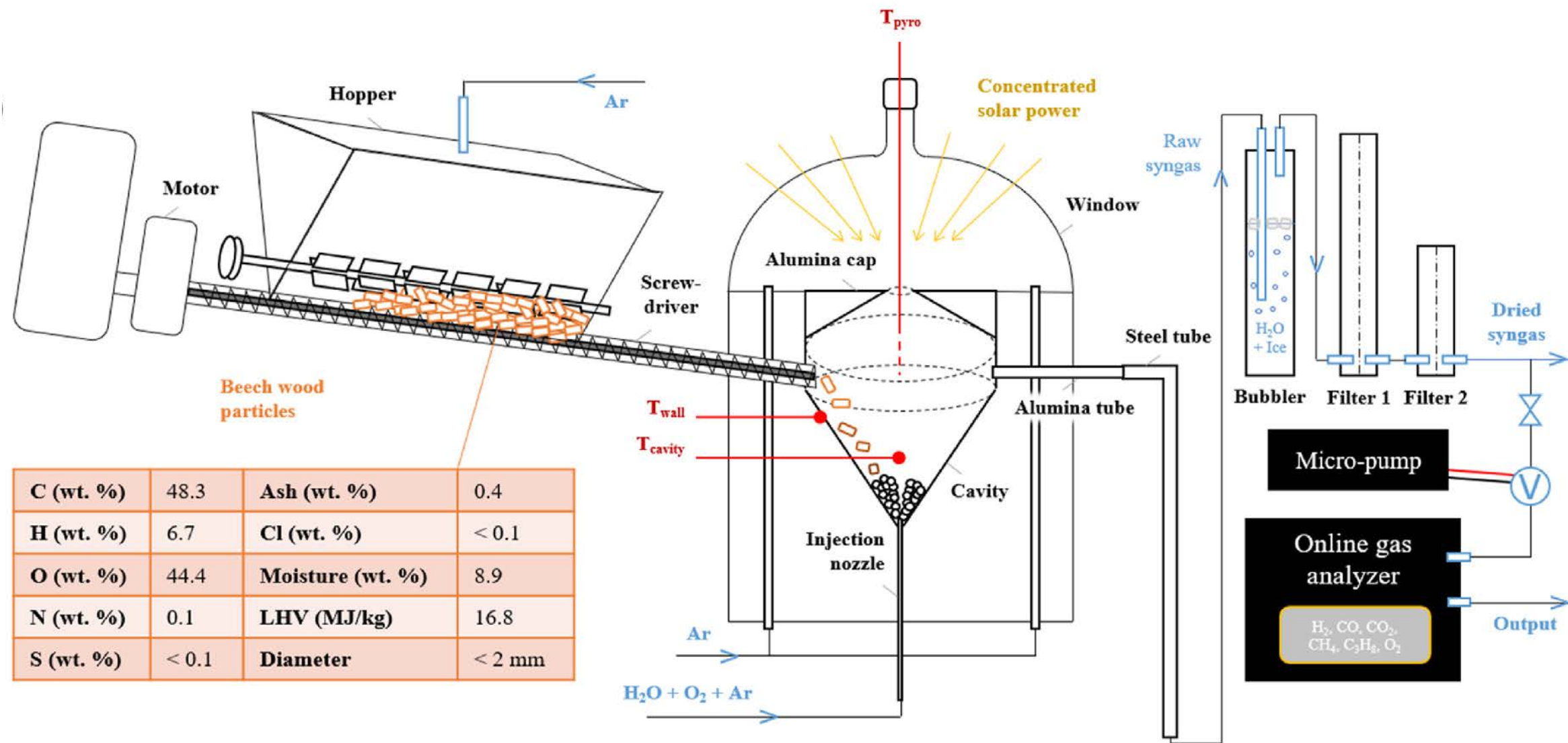
20 Articles

SFERA contribution (ETH & LNEG): Bulfin, B., Miranda, M., & Steinfeld, A. (2021). **Performance indicators for benchmarking solar thermochemical fuel processes and reactors.** *Frontiers in Energy Research*, 9, 677980.

25 citations

Reactor type	Efficiency η	Conversion extent X_i	Selectivity (or Yield) S (or Y)
Thermochemical redox CO_2 splitting	$\frac{\text{HHV}_{\text{CO}} \int_0^{t_{\text{cycle}}} \dot{n}_{\text{CO}}(t) dt}{\int_0^{t_{\text{cycle}}} \dot{Q}(t) + \dot{Q}_{\text{aux}}(t) dt}$	$1 - \frac{\int_0^{t_{\text{cycle}}} \dot{n}_{\text{CO}_2, f} dt}{\int_0^{t_{\text{cycle}}} \dot{n}_{\text{CO}_2, 0} dt}$	$\frac{\int_0^{t_{\text{cycle}}} \dot{n}_{\text{CO}, f} dt}{\int_0^{t_{\text{cycle}}} \dot{n}_{\text{CO}_2, 0} - \dot{n}_{\text{CO}_2, f} dt}$
Solar methane reforming	$\frac{\sum_i^{\text{products}} \dot{n}_i \text{HHV}_i}{\dot{Q} + \dot{n}_{\text{CH}_4, 0} \text{HHV}_{\text{CH}_4}}$	$1 - \frac{\dot{n}_{\text{CH}_4, f}}{\dot{n}_{\text{CH}_4, 0}}$	$\frac{\dot{n}_{\text{CO}, f}}{\dot{n}_{\text{CH}_4, 0} - \dot{n}_{\text{CH}_4, f}}$
Biomass gasification	$\frac{\sum_i^{\text{prod}} \dot{m}_i \text{HHV}_i}{\dot{Q} + \dot{m}_{\text{biomass}} \text{HHV}_{\text{biomass}}}$	$1 - \frac{\dot{m}_{\text{C-residue}}}{\dot{m}_{\text{C}, 0}}$	$\left(Y_{\text{syngas}} = \frac{\sum_i^{\text{gases}} \nu_i \dot{n}_{i, \text{gas}}}{\dot{n}_{\text{C}, 0}} \right)$
Generic $\text{A} \rightarrow \text{B}$	$\frac{\dot{n}_{\text{B}} \text{HHV}_{\text{B}}}{\dot{Q} + \dot{Q}_{\text{aux}} + \dot{n}_{\text{A}} \text{HHV}_{\text{A}}}$	$1 - \frac{\dot{n}_{\text{A}, f}}{\dot{n}_{\text{A}, 0}}$	$\frac{\dot{n}_{\text{B}, f}}{\dot{n}_{\text{A}, 0} - \dot{n}_{\text{A}, f}}$

Solar biomass gasification (CEA & CNRS)



Karout, Youssef, et al. "Model-based predictive control of a solar hybrid thermochemical reactor for high-temperature steam gasification of biomass." *Clean Technologies* 5.1 (2023): 329-351.

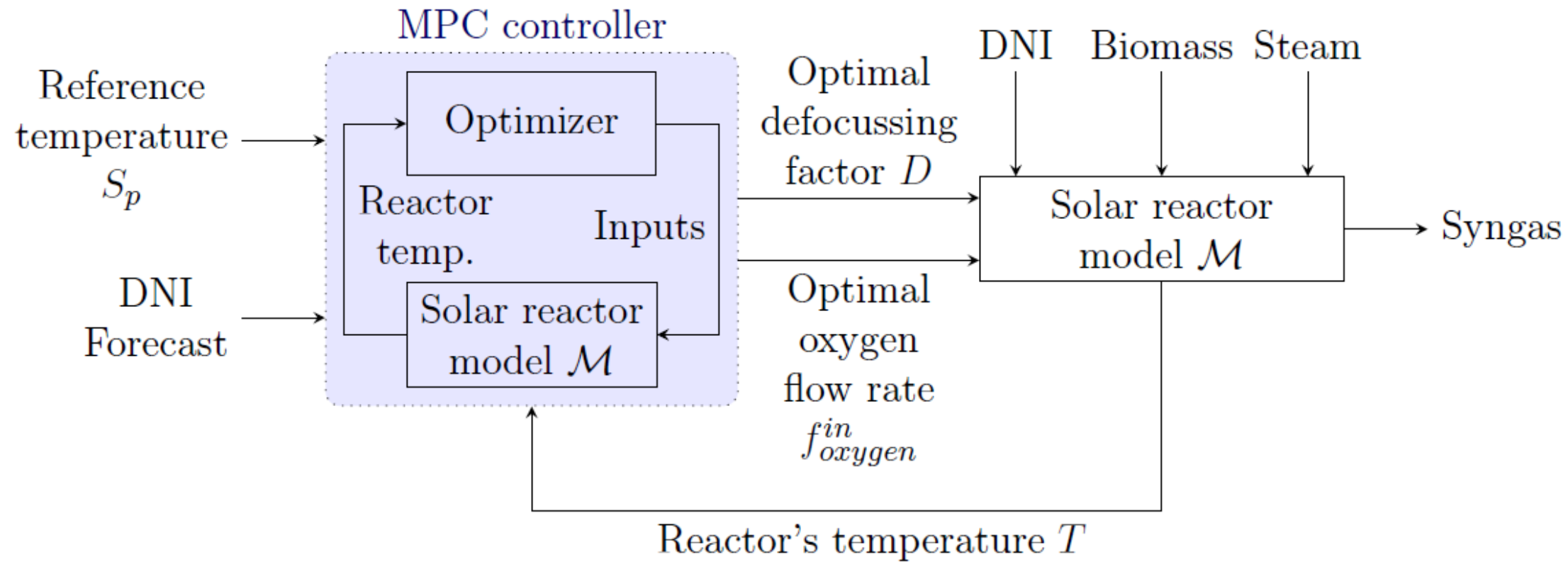
Curcio, Axel, et al. "Design and validation of reactant feeding control strategies for the solar-autothermal hybrid gasification of woody biomass." *Energy* 254 (2022): 124481.

Zuber, Mario, et al. "Methane dry reforming via a ceria-based redox cycle in a concentrating solar tower." *Sustainable Energy & Fuels* 7.8 (2023): 1804-1817.

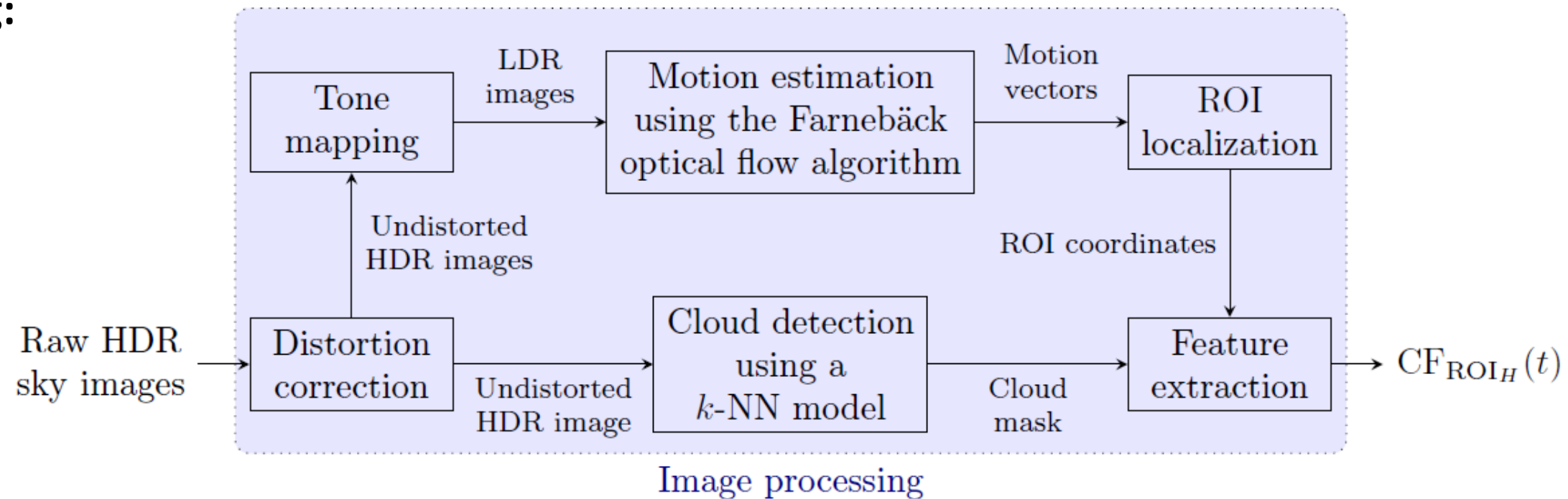
Curcio, Axel, et al. "Experimental assessment of woody biomass gasification in a hybridized solar powered reactor featuring direct and indirect heating modes." *International Journal of Hydrogen Energy* 46.75 (2021): 37192-37207.

Solar biomass gasification - automation

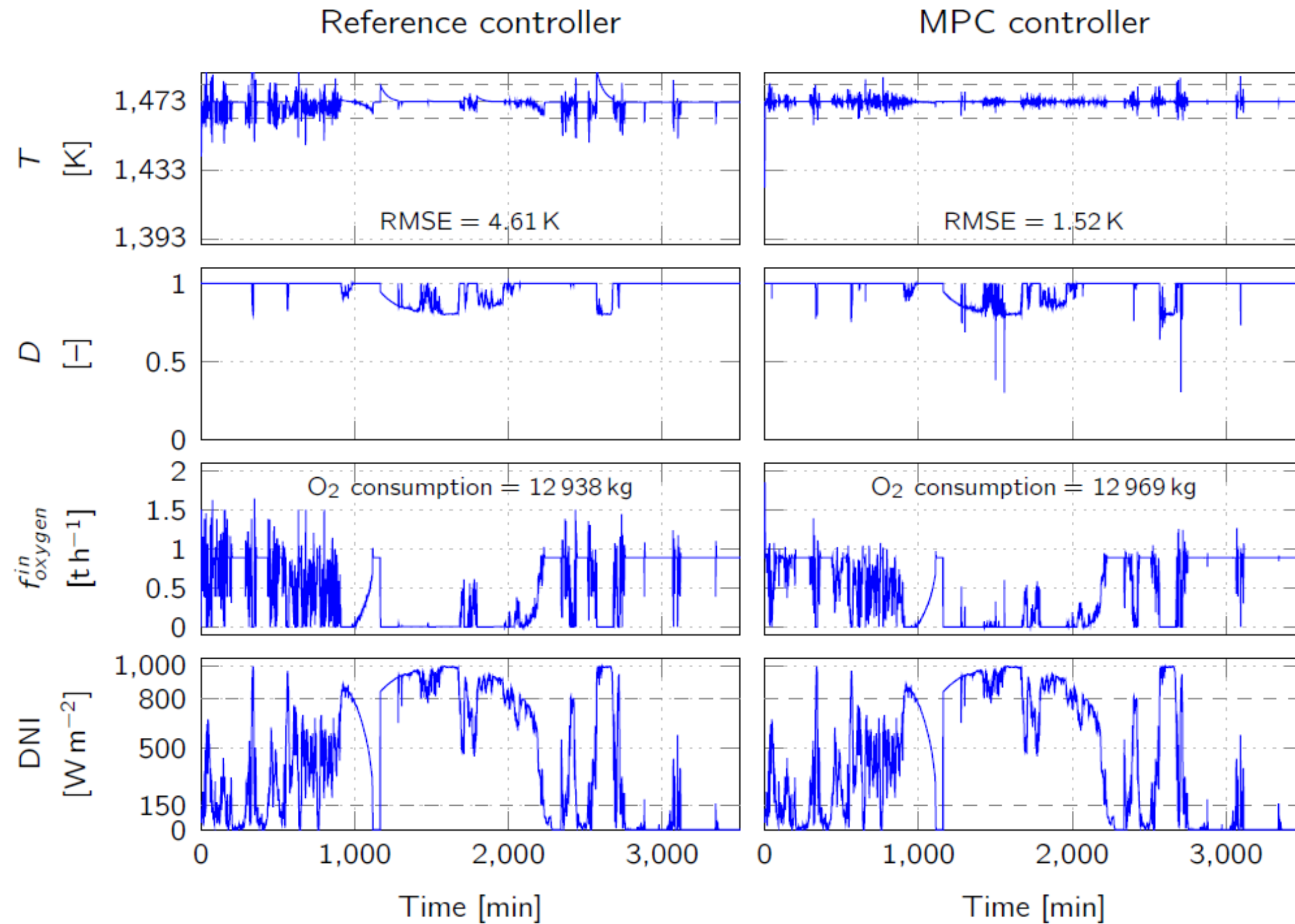
Reactor Control:



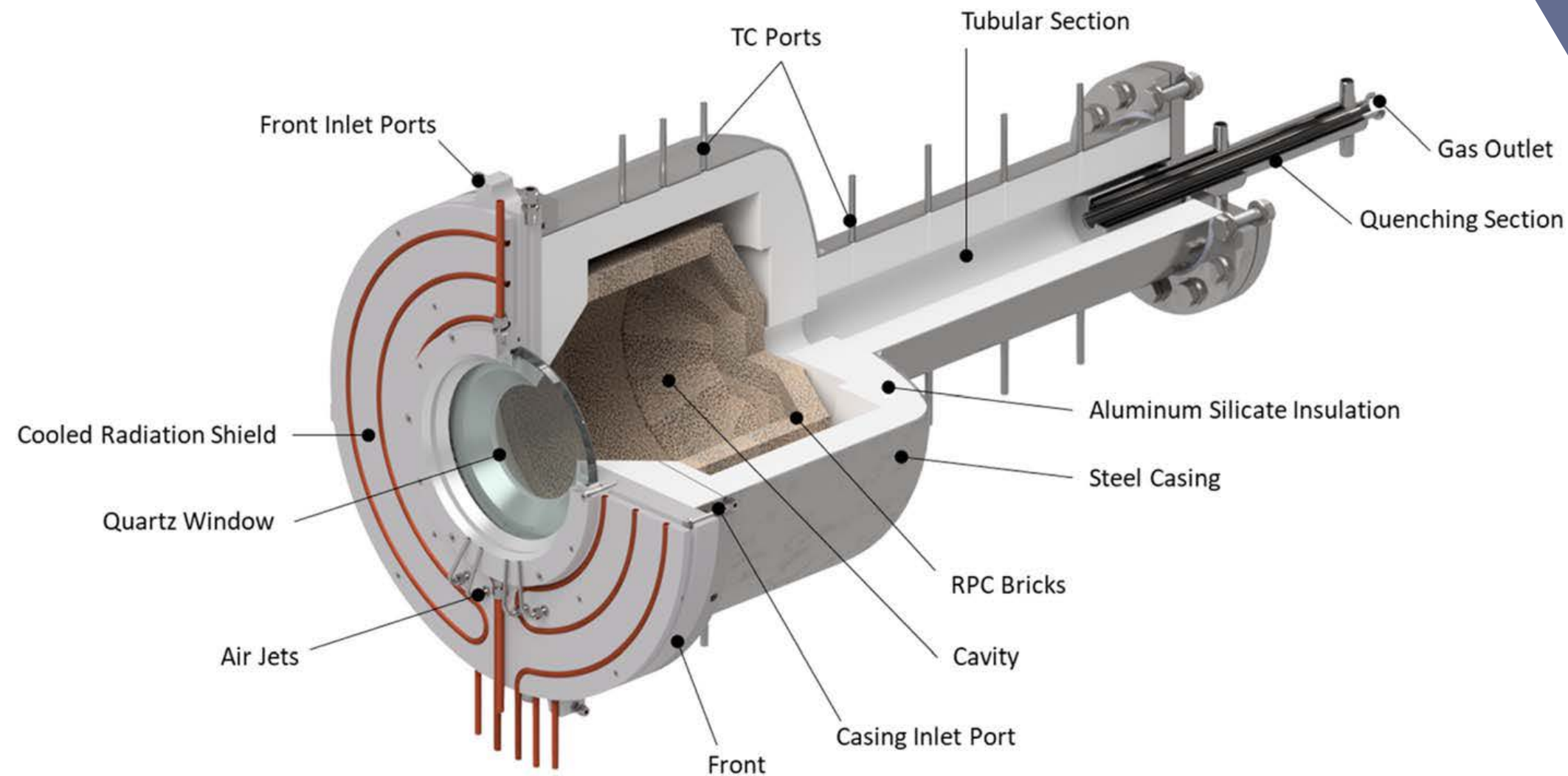
DNI Forecasting:



Solar biomass gasification – automation testing



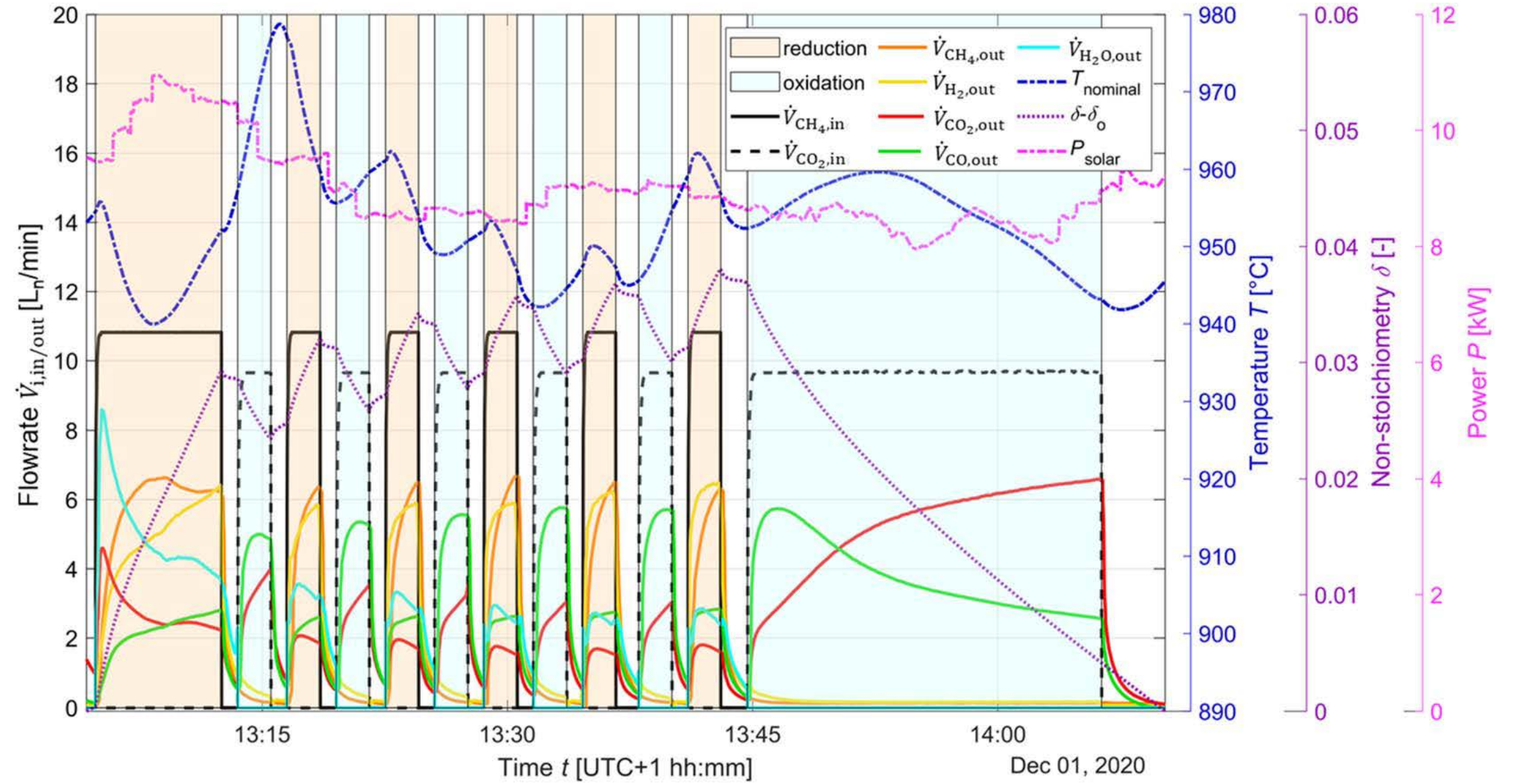
Solar methane reforming (ETHZ & IMDEA)



Zuber, Mario, et al. "Methane dry reforming via a ceria-based redox cycle in a concentrating solar tower." *Sustainable Energy & Fuels* 7.8 (2023): 1804-1817.



Solar methane reforming – Heliostat control (SCADA)



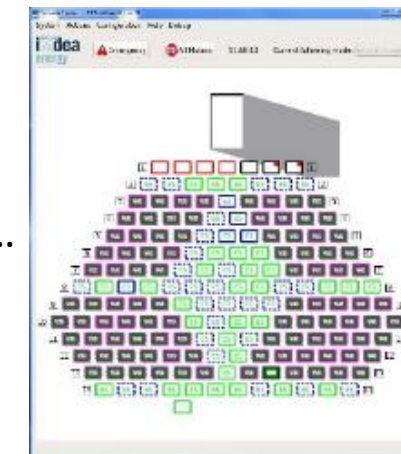
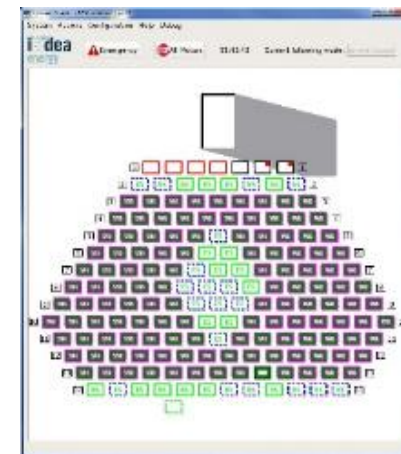
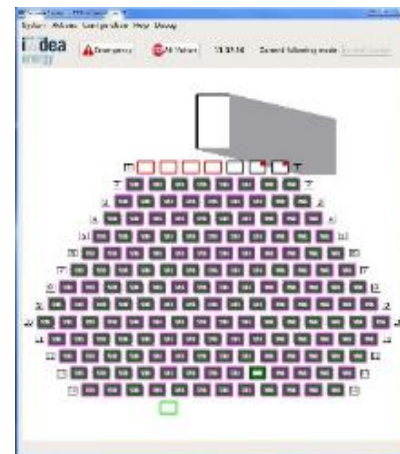
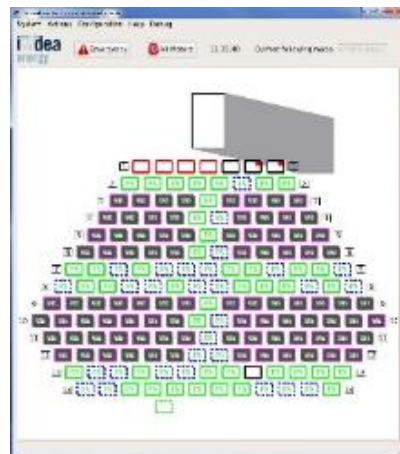
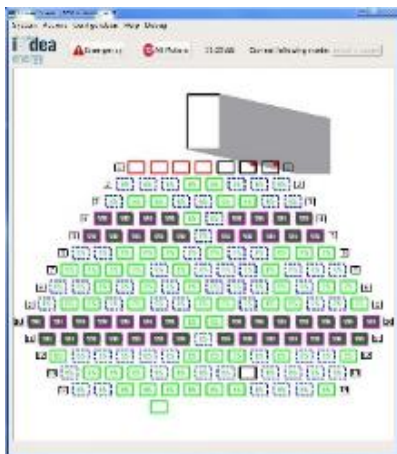
Preheating (9:39)
Solar reactor

Preheating (10:00)
Solar reactor

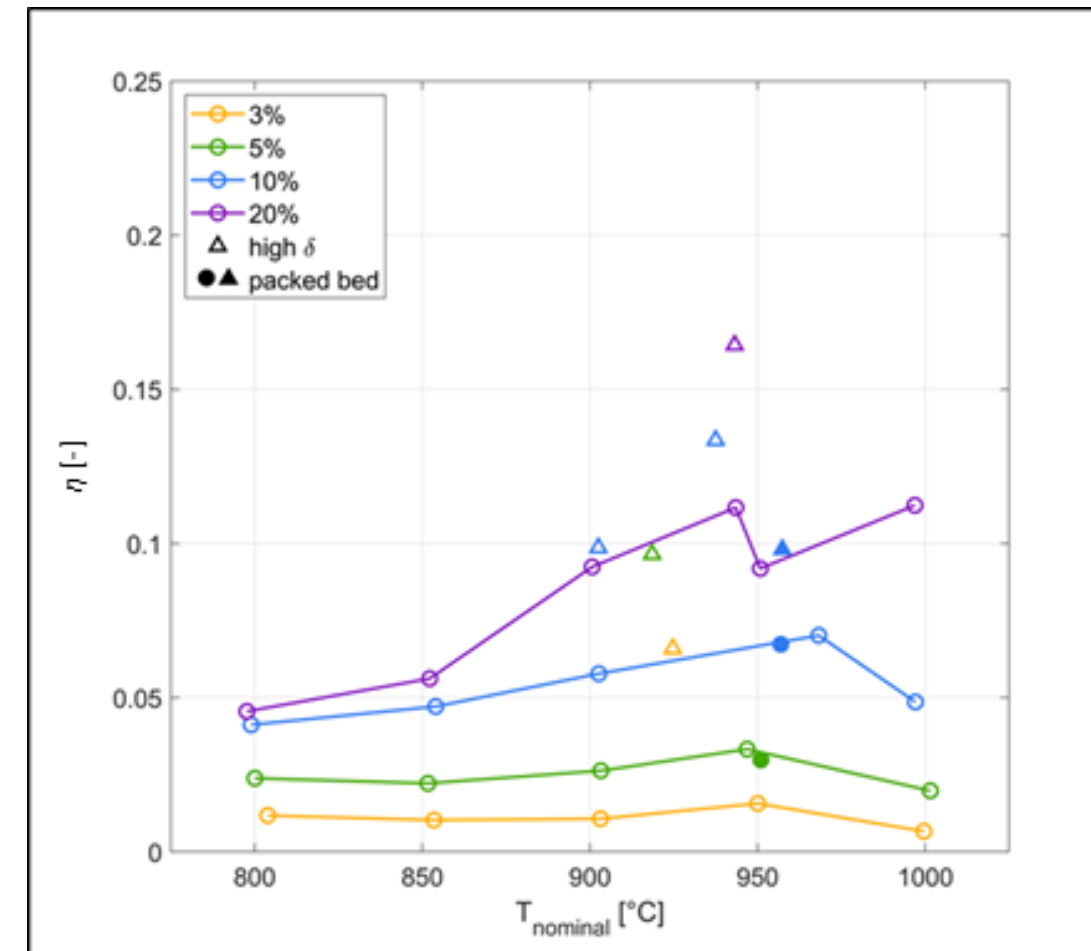
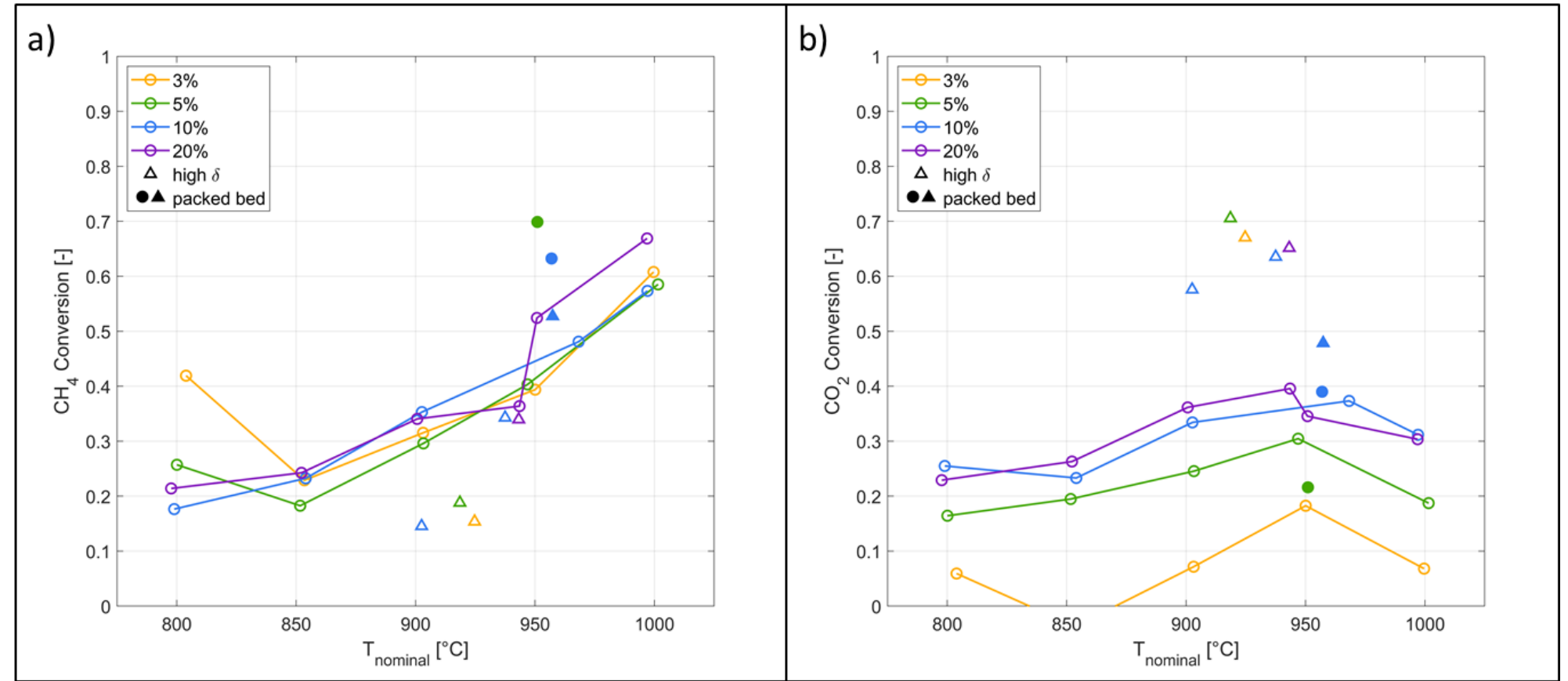
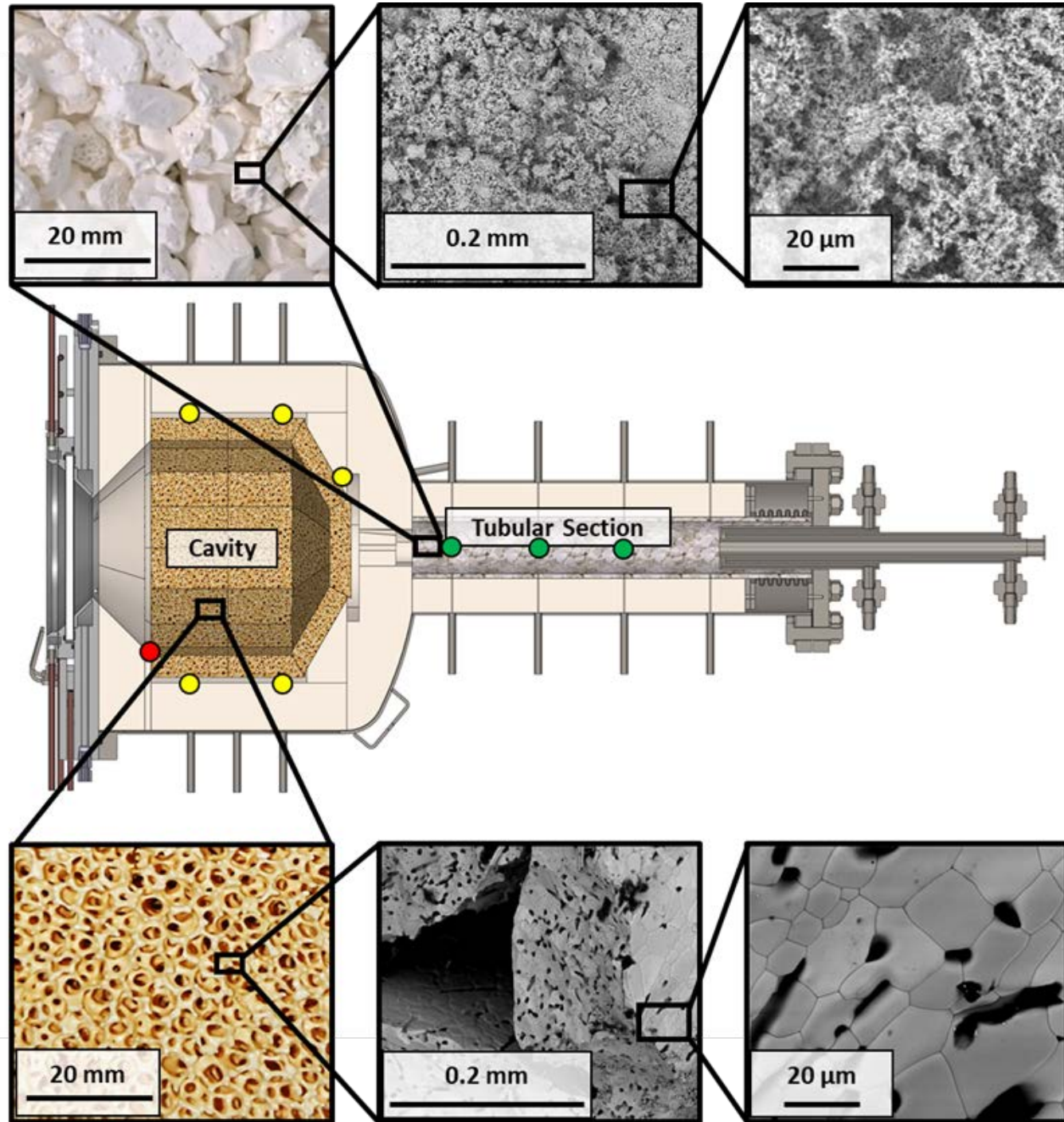
Cycle 1 (12:25)
Solar reactor

Cycle 4 (12:25)
Solar reactor

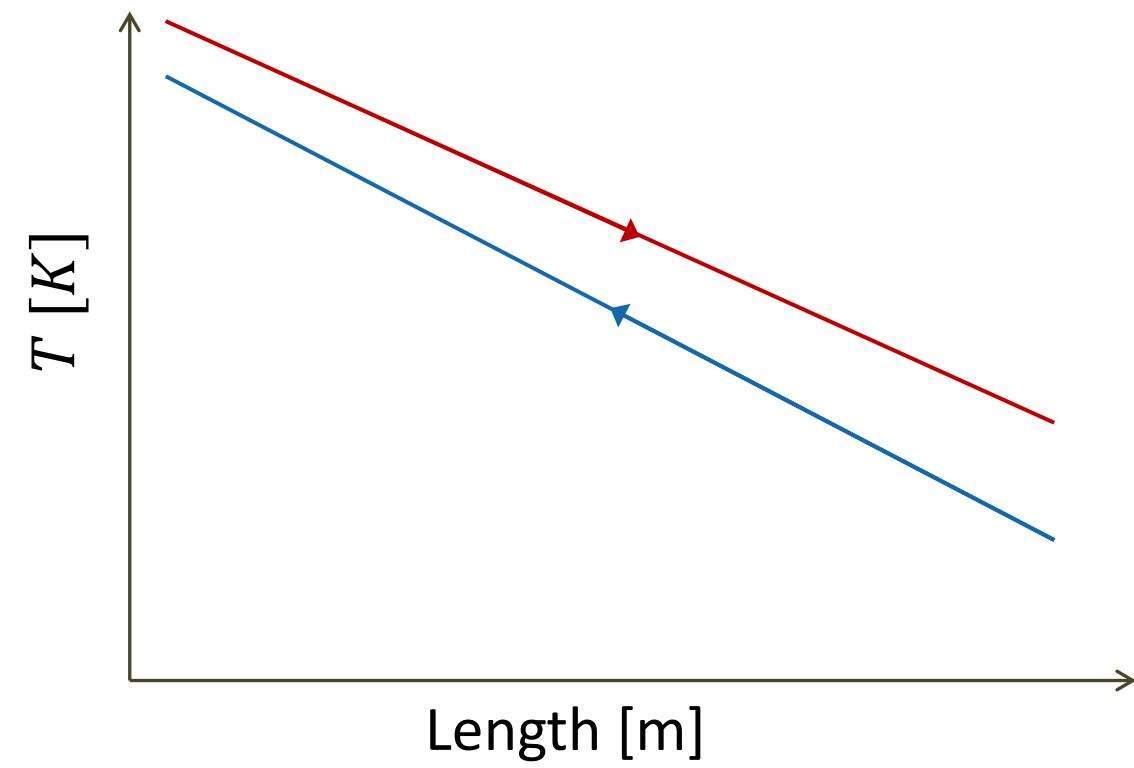
Cycle 7 (13:57)
Solar reactor



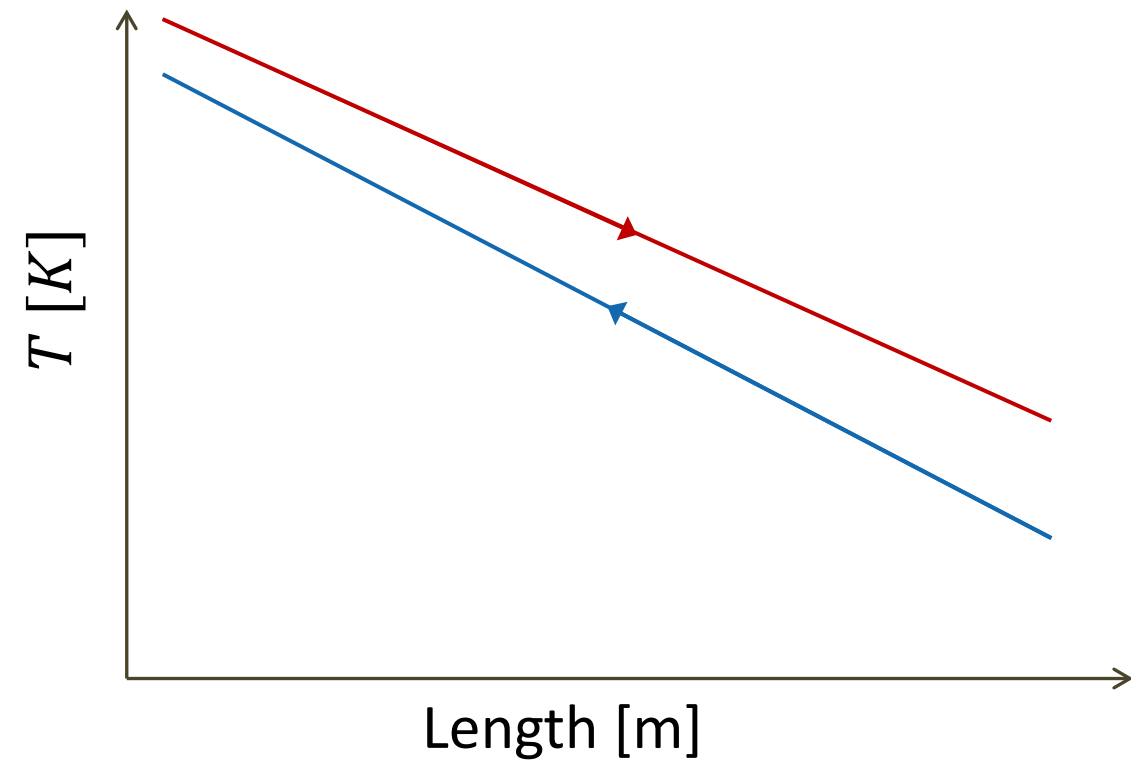
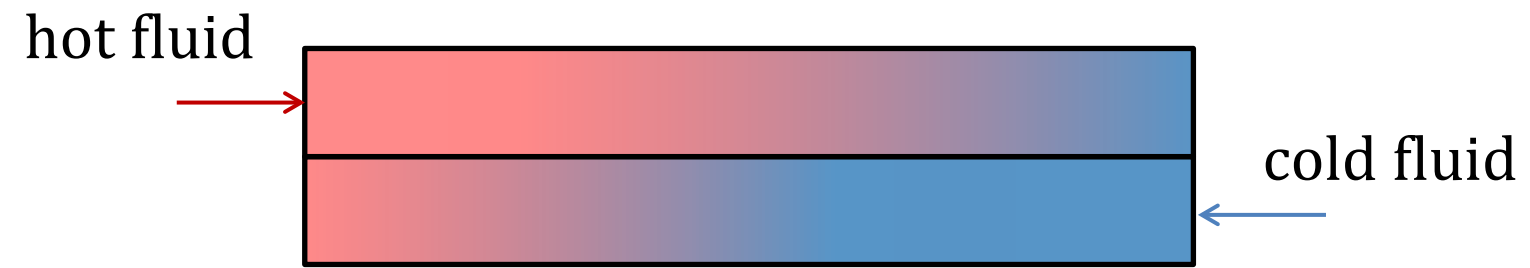
Solar methane reforming – Reactor Performance



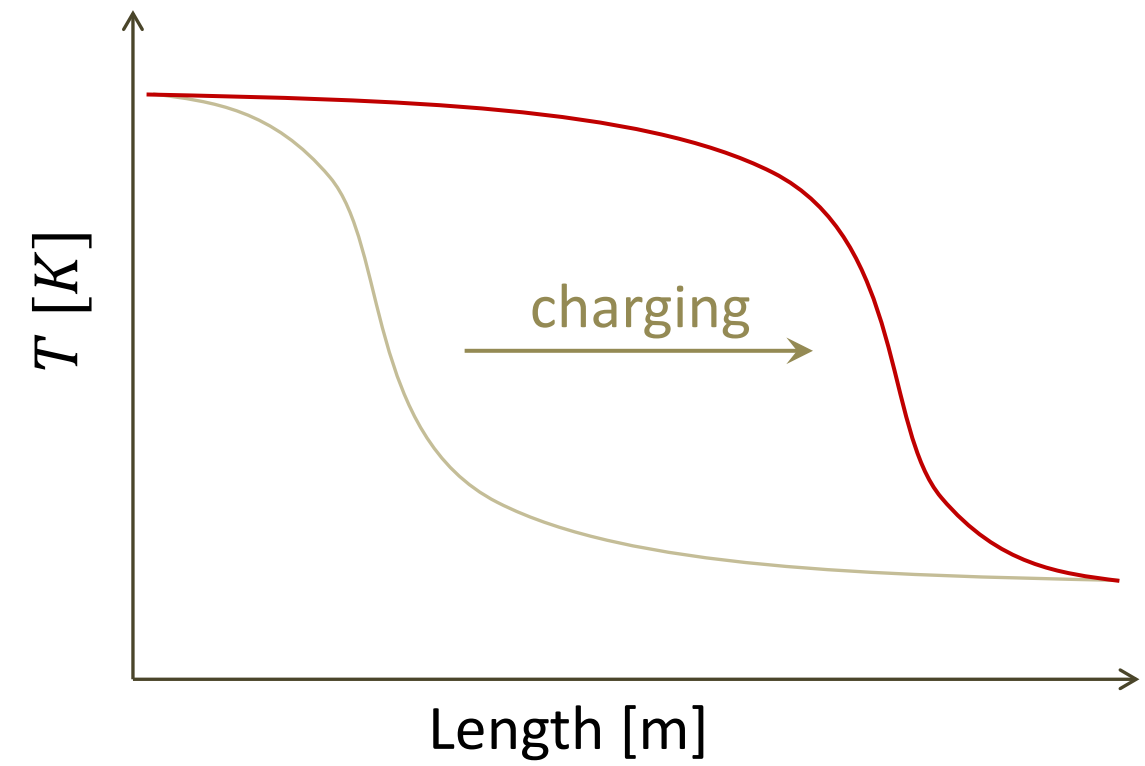
Countercurrent heat exchangers



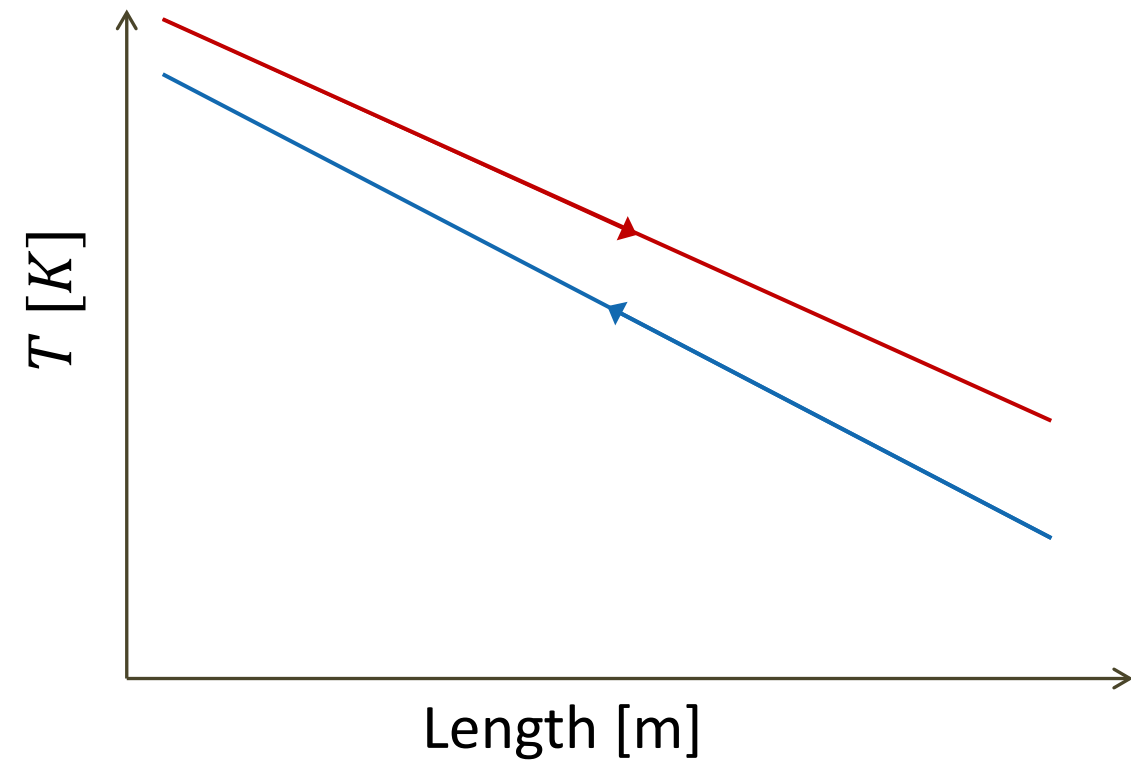
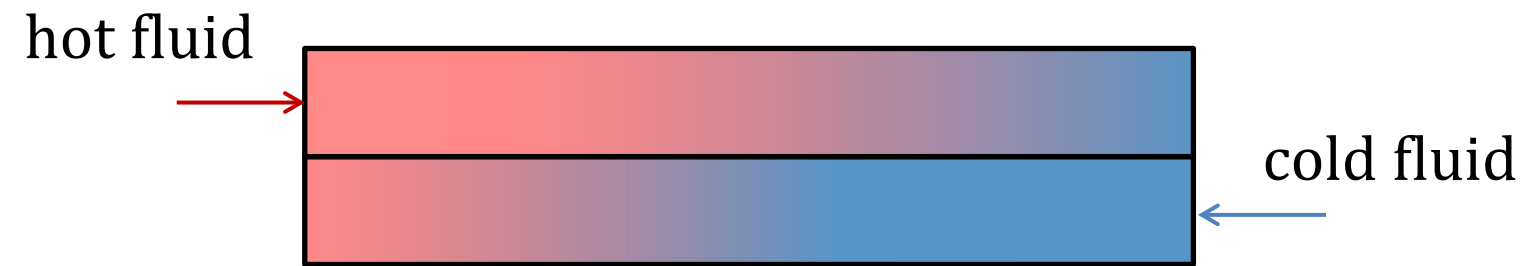
Countercurrent heat exchangers



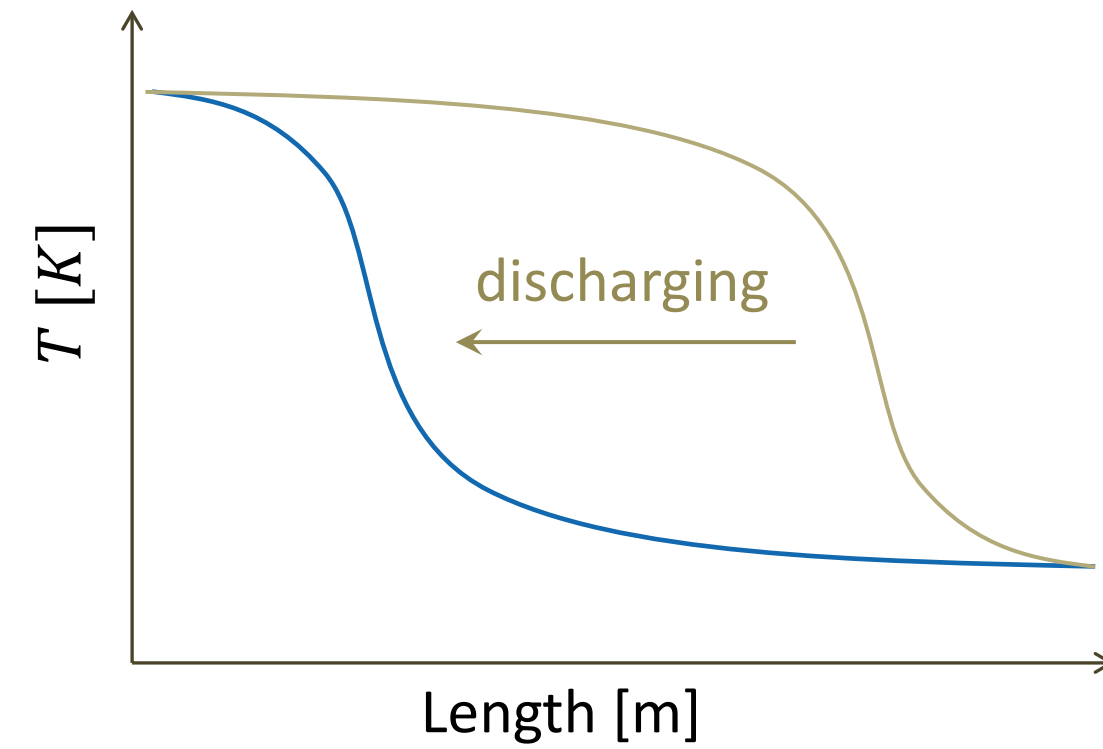
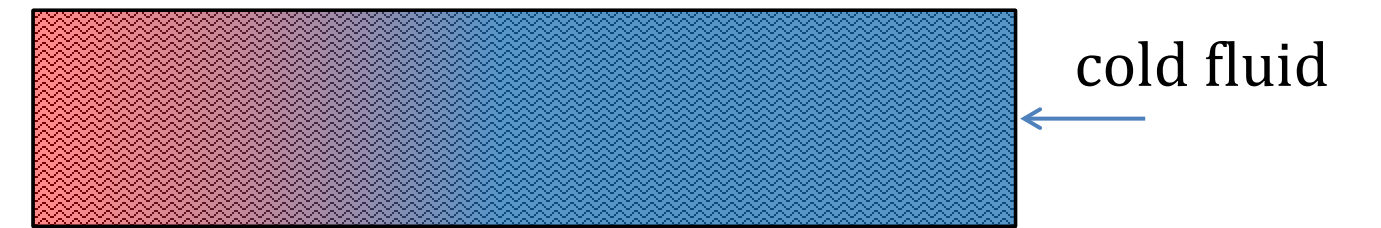
Regenerative heat exchanger



Countercurrent heat exchangers

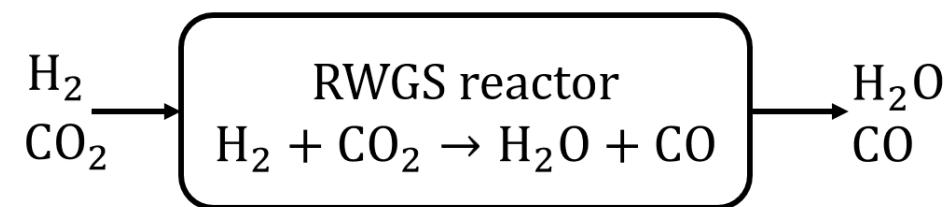
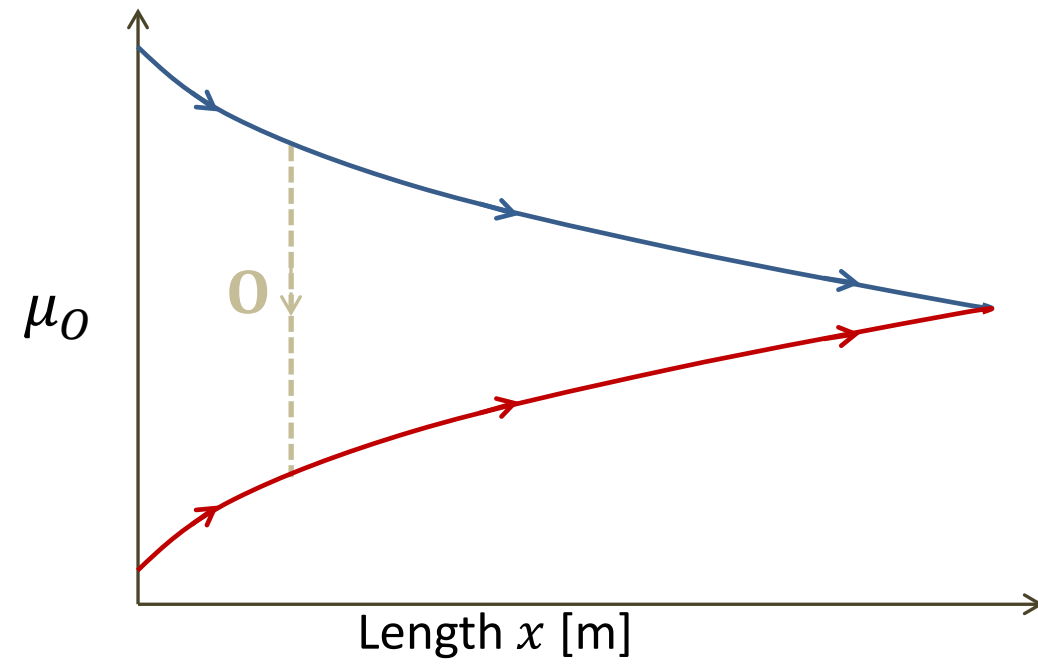


Regenerative heat exchanger

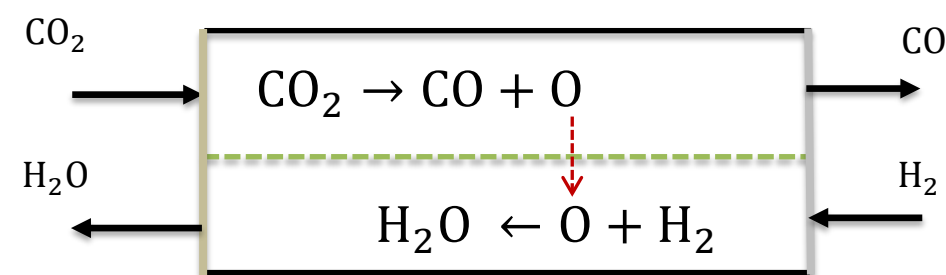
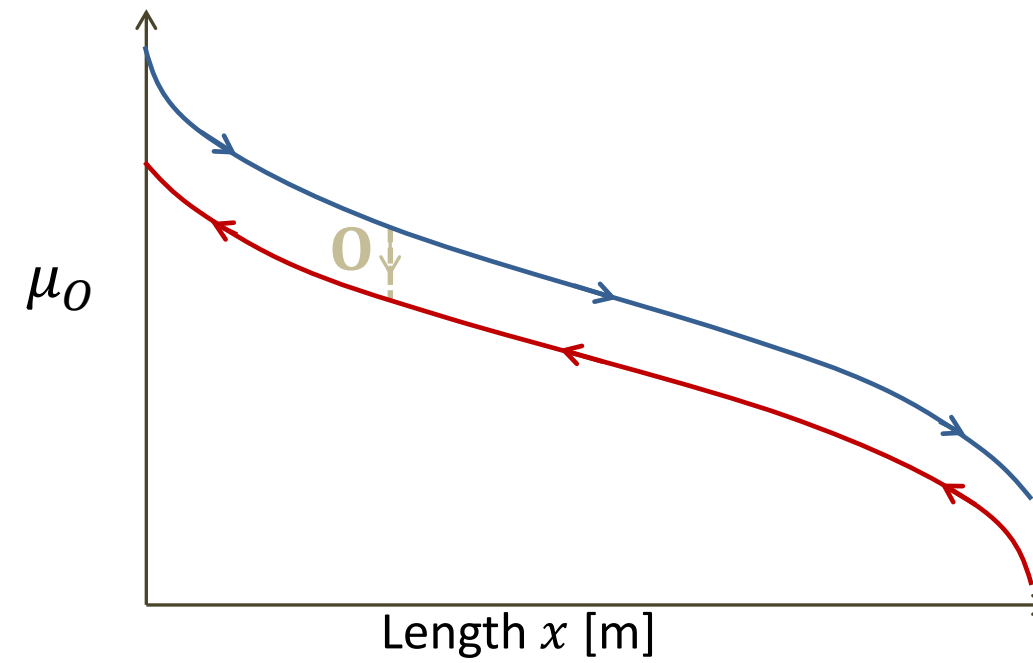


Countercurrent reactors – same principle

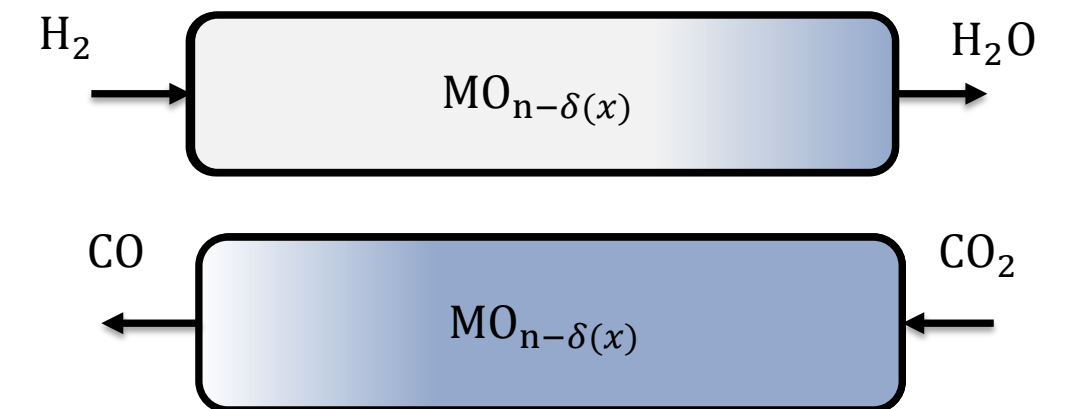
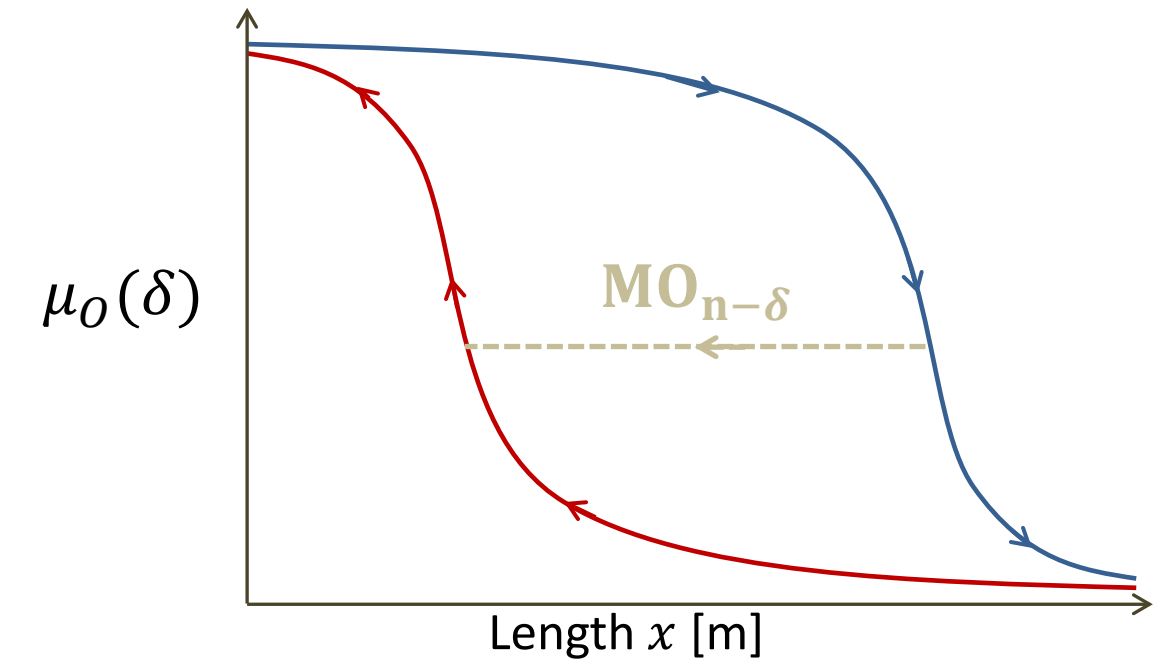
Cocurrent oxygen exchange reactor



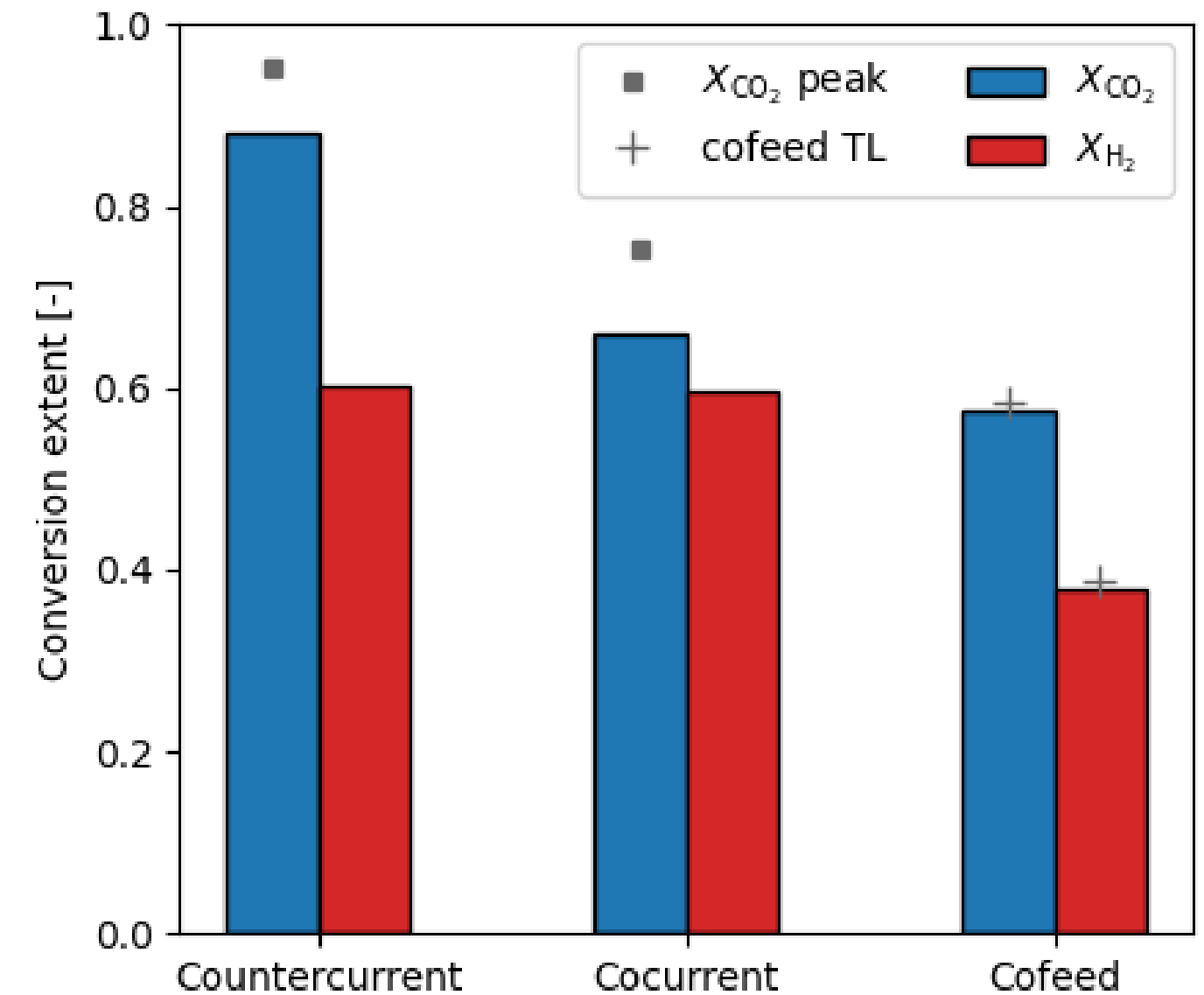
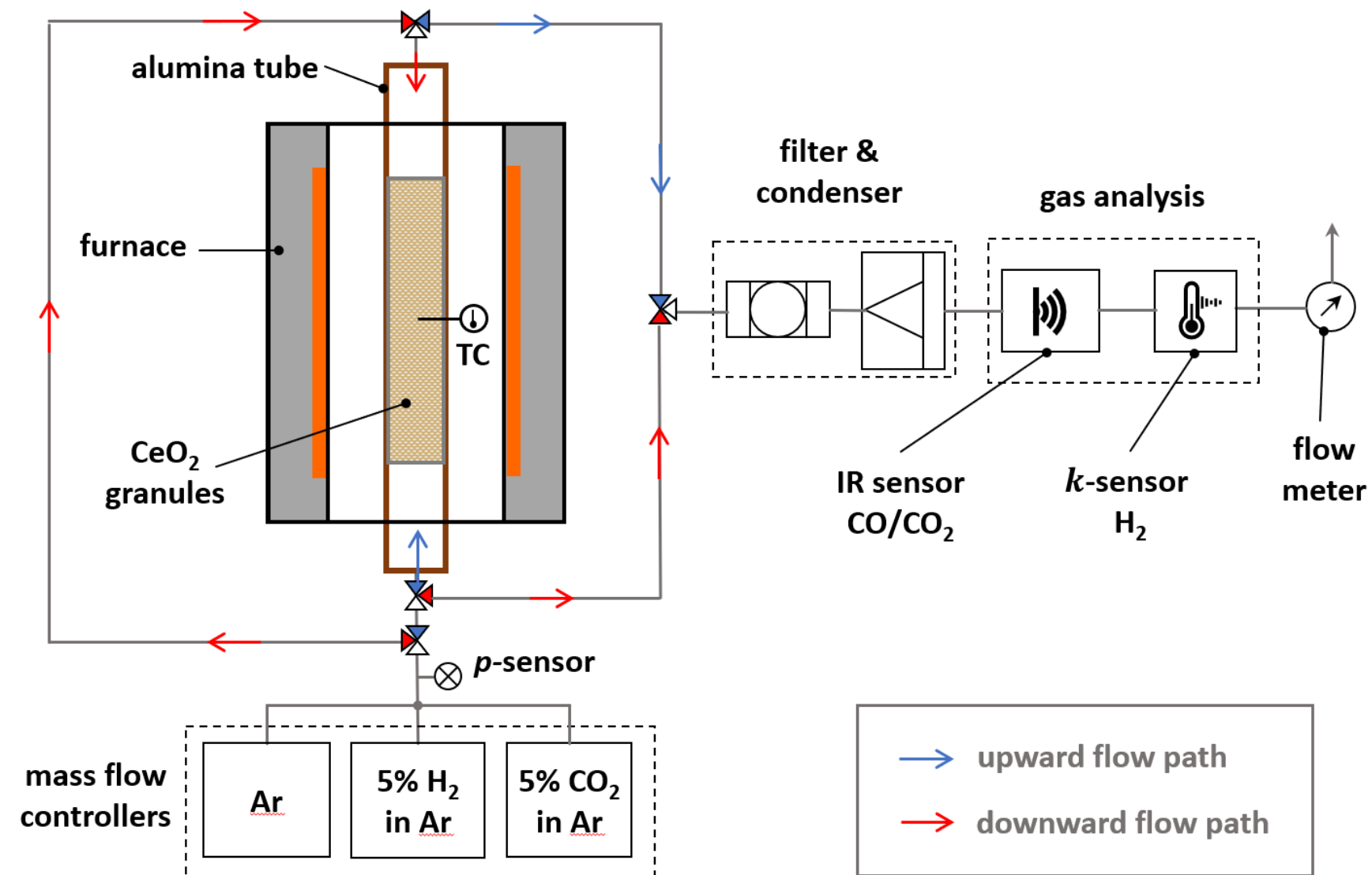
Countercurrent oxygen exchange reactor



Countercurrent regenerative reactor



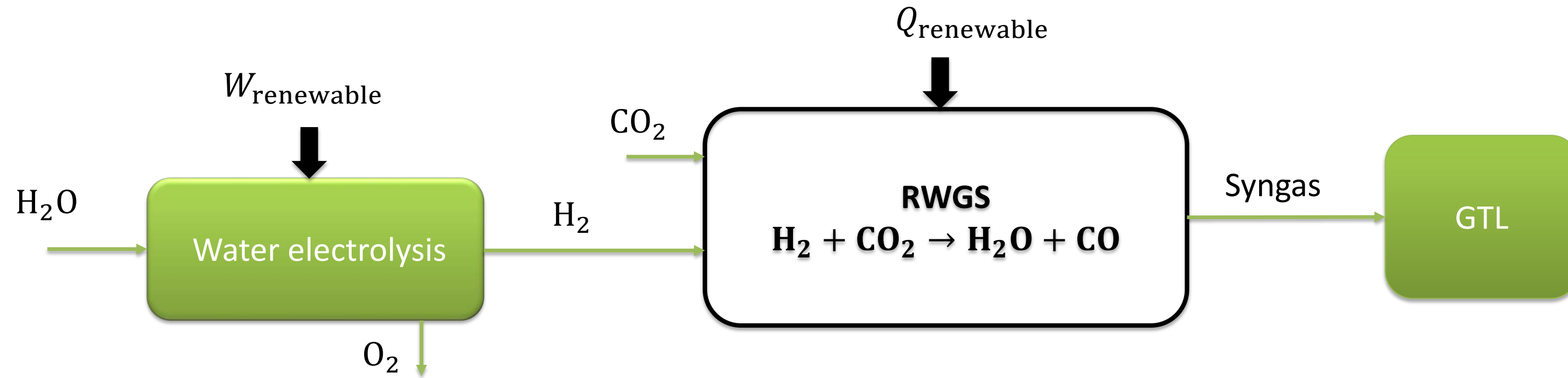
Countercurrent regenerative reactor – Demonstration



Bulfin, B., Zuber, M., Gräub, O., & Steinfeld, A. (2023). Intensification of the reverse water–gas shift process using a countercurrent chemical looping regenerative reactor. *Chemical Engineering Journal*, 461, 141896.

Countercurrent regenerative reactor – a p p l i c a t i o n

Power-to-X and the RWGS reaction



Follow on investigations

- *Automation of scaled up solar reactors*
 - *Heliostat control, DNI forecasting, model based predictive control, demonstrating TRL 5 +*
- **Follow up research on solar fuel reactor systems:**
 - ***Biomass gasification*** – *scale up and on un sun testing*
 - ***Methane reforming*** – *Test direct catalytic route*
 - ***Two-step cycles*** – *Sun-to-liquid 2*
- **Follow up research on regenerative reactor systems:**
 - ***3 proposals submitted*** (*one failed*)
 - *Targeted applications are Power-to-X and methane reforming*





www.sfera3.sollab.eu



Thank You

For Your Attention

SFERA-III
Final Event

December 13, 2023 | Madrid, Spain



THIS PROJECT HAS RECEIVED FUNDING FROM THE EUROPEAN UNION'S HORIZON 2020
RESEARCH AND INNOVATION PROGRAMME UNDER GRANT AGREEMENT NO 823802